

Welder/Fabricator

KAUFMAN ENGINEERED SYSTEMS - Waterville, OH 43566

Summary: Responsible for leading the fabrication of systems as assigned by the supervisor by performing the following duties.

Essential Duties and Responsibilities: Including but not limited to the following:

General:

- Fabricates medium to large assemblies with little or no assistance, working off of blueprints.
- Interprets blueprints, checks on parts and works with other departments.
- Shows a high level of dependability and initiative by working independently and assuming responsibility for projects.
- Assures that productivity levels are kept at a maximum so the project can be completed in a timely manner.
- Shows good organizational skills by preparing the work areas for assembly, gathering blueprints, assuring that all parts are available, both fabricated and purchased and maintain a clean work area.
- A thorough knowledge of welding processes and theory is required and the ability to perform all types of fabrications without assistance.

Equipment Operation

- Operates MIG welder for various applications
- Operates an Oxy-Acetylene torch for various applications
- Operates drill press, radial drill, bench grinder proficiently using proper speeds and feeds while observing all safety rules.
- Uses a variety of hand tools; drills, grinders, impact wrench, torque wrench
- Operates shear correctly with regard to setup, capacity and safety
- Operates press break correctly with regard to setup, capacity and safety
- Operates punch press correctly with regard to punch and die selection, machine capacity, lubrication and safety.
- Operates a forklift as necessary.
- Operates an overhead crane in a proper and safe manner.
- Operates band saws correctly and safely using correct speeds and feeds.

Skills

- Ability to rig equipment safely for movement, setup and tear down.
- Lays out center lines, correct and square.
- Uses proper fasteners and torque levels for application.
- Presses on bearings, bushings, sleeves and hones to size.
- Installs and aligns sprockets and gears properly with regard to tension, backlash and alignment.
- Mounts and shims bearings properly.

Education and/or Experience

- Associates degree or equivalent from two year college or technical school; and/or five to ten years related experience and/or training; or an equivalent combination of education and experience.

Job Type: Full-time

Salary: \$18.00 to \$22.00 /hour

Work Location:

- One location

Benefits:

- Health insurance
- Dental insurance
- Vision insurance
- Retirement plan
- Paid time off
- Tuition reimbursement

Labor type:

- Manufacturing

Typical start time:

- 7AM

Typical end time:

- 4PM

This Company Describes Its Culture as:

- People-oriented -- supportive and fairness-focused

Schedule:

- Monday to Friday
- Day shift
- 8 hour shift